



Dart Aerospace Ltd.
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648.4703

Job Sheet 209360



Part No: 648.4703

Job Qty: 1 pcs

Part Name: C10 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/28/20

Job Tracking No:

Due Date: 6/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/1/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Part: 648.4703
Job No: 209360
Serial No/Batch: S275793
Revision: 4
Inspector:
Exp Date:
Instructions:
Date: 06/05/20

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120	QC 4	1 pcs	6/1/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	DAS
					QC 4 - 74	69
					QC 4 - 75	9-89
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/1/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	DAS
					Packaging 3 - 13 - B4B	69
					Packaging 3 - 14 - B4B	9-89
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	6/1/20	0.00 0.00	DC - 1 - B4B	MAY 05 2020
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	6/1/20	0.00 0.00	QC 21 - FG - 21	

QC 21 - FG - 70

MAY 05 2020

DAS

70

QC 21 - SA - 53

9-89

Part Op 110 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.7303

135 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

① 15779

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5110495
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5066766 67
600.1309-A	Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136710
600.1347	C10 Warning Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5011956
AN4-23A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5123434-1
AN6-31A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5235517
C10-10-2	Actuator Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180669
C10-10-3	Actuator Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5177830
C10-21-4	Lock Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5124824
C10-22	Bumper	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5165802
C10-23-1	Keeper Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	506661
C10-23-3	Keeper Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5117252
C10-3	Load Beam Bumper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5257514
C10-4-10	Spring Anchor Pin	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5068017
C10-4-6	Lock Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5068018
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5068019
C10-4-8	Lock Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5173679
C10-4-9	Upper Roller DU Bearing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5068017
C10-7	Locating Pin	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5101824
C10-8	Trunnion Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5125590 520 41478
C10-9-2	Latch Bearing	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5029891
C10-9-4	Latch Shaft Bearing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5194938
C10-9-6	Latch Return Spring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5176129
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253816
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5254332
C45-12-6	Retaining Ring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5097902
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199513
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5258461
MS21083N4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5217206 506 2621
MS27039-4-08	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5097087
NAS1149F0432P	Washer (AN960-416L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5259479
NAS1149F0463P	Washer (AN960-416)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5258467
NAS1149F0632P	Washer (AN960-616L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	2	67	0
	188-SHCS-1032-3/4	8	257	0
	600.1309-A	1	32	0
	600.1347	1	8	0
	AN4-23A	2	624	0
	AN6-31A	6	19	0
	C10-10-2	1	90	0
	C10-10-3	2	24	0
	C10-21-4	8	119	0
	C10-22	3	19	0
	C10-23-1	1	42	0
	C10-23-2	1	14	0
	C10-23-3	2	14	0
	C10-3	1	33	0
	C10-4-10	2	71	0
	C10-4-6	1	5	0
	C10-4-7	1	7	0
	C10-4-8	2	26	0
	C10-4-9	1	26	0
	C10-7	3	106	0
	C10-8	2	19	0
	C10-9-2	1	22	0
	C10-9-4	2	15	0
	C10-9-6	2	18	0
	C2-14-2	2	96	0
	C3-12-6	2	46	0
	C45-12-6	2	80	0
	C45-8-4	1	26	0
	MS21044N6	6	117	0
	MS21083N4	2	123	0
	MS27039-4-08	1	183	0
	NAS1149F0432P	2	1,166	0
	NAS1149F0463P	3	260	0
	NAS1149F0632P	12	190	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐		Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐				FAULT CATEGORY Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐ Pressure/Forced ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ Other/Details: _____				Power Loss/Surge ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐ Positioned Wrong ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐			
Completed By				Lead hand / Supervisor							
QC / QA Coordinator											